



Virtual Design Review 2

Team 09: Sprag Clutch Addition to
Reciprocating Lever Transmission

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FAMU-FSU COLLEGE OF ENGINEERING
MECHANICAL ENGINEERING

Project Recap

- Addition of sprag clutches to RLT
- Longer crank arms and sprag clutches have potential to increase efficiency

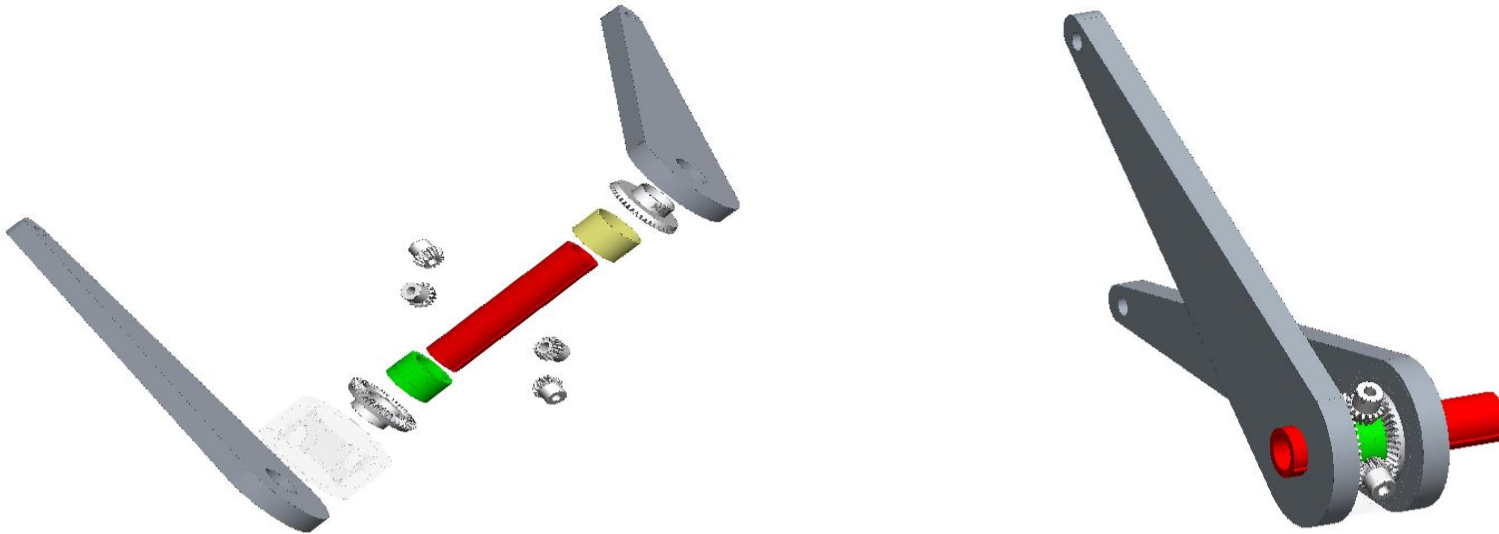


Figure 1. RLT CAD Model.



Systems Engineering Approach: V-Model

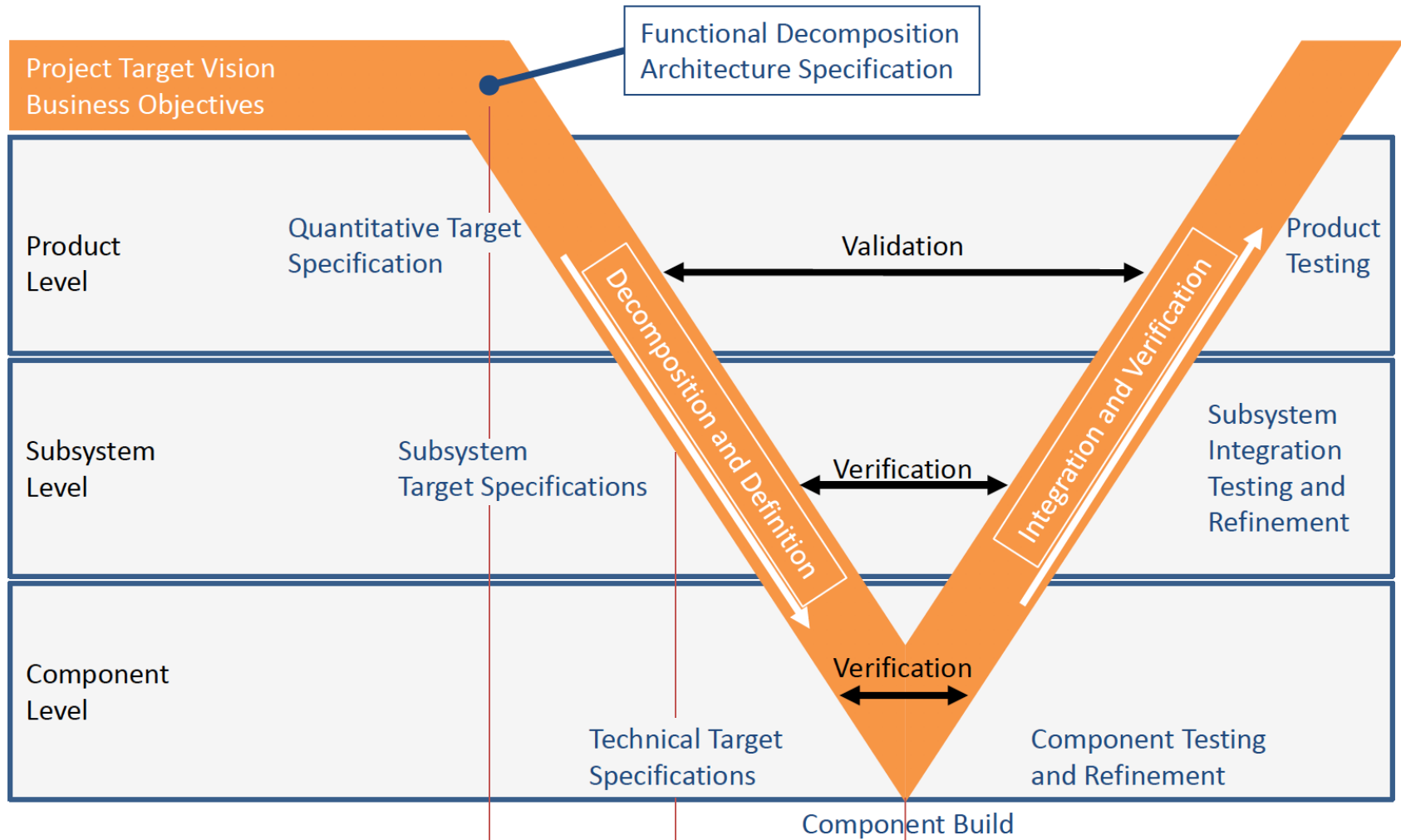


Figure 2. V-Model.

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Target Catalog

Table 1
Metrics

Metric	Yes	No
Power Increase	X	
Improvement of Gear Meshing	X	
Longer Crank Arms	X	
Addition of Sprag Clutches	X	

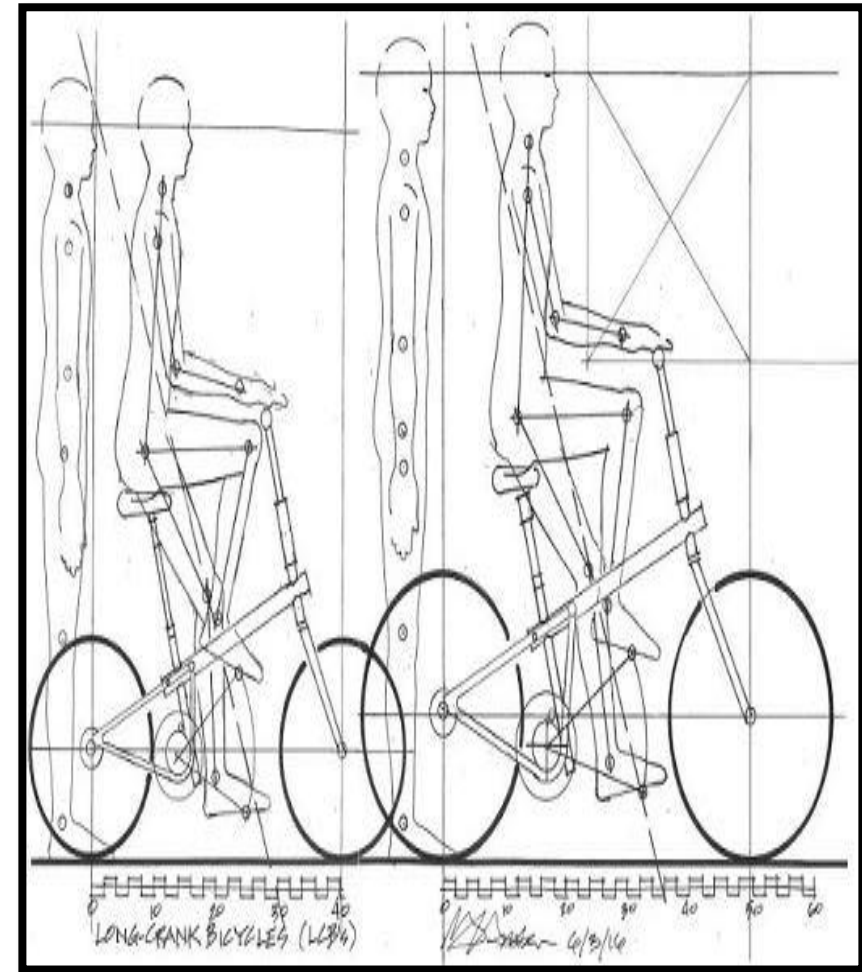


Figure 3. Bicycle utilizing RLT
drawn by Gordon Hansen, AICP.



Target Catalog Cont.

Sub-system Metrics	Targets
Sprag Clutches	US \$300
Shafts	US \$100
Crank Arms	2 kg
Housing	4 kg
Number of Sprag Clutches	6
Number of Bevel Gears	2
Number of Pinion Gears	4
Number of Crank Arms	2
Power (50 RPM – 70 RPM)	130 W
Pedal Force (50 RPM – 70 RPM)	200 N
Crank Arm Length	355.6 mm
Output Shaft Diameter	25.4 mm
Cadence	60 RPM



Target Summary

Efficiency Increase by 10%

- *Purpose:* Increase in efficiency would potentially lead to a new manufactured product.
 - *Considerations:* Smooth RLT and sprag clutch interaction.
 - *Plans:* Test power output for bike with and without RLT and compare.

Improvement in Gear Meshing

- *Purpose:* Effective gear meshing would lengthen the life of the gears as well as increase the power output.
 - *Considerations:* Gear ratios, safety factors, bearing fittings in RLT housing, stress analysis on gear teeth.
 - *Plans:* Produce CAD models with new design and run motion tests via CAD software.



Target Summary

Longer Crank Arms

- *Purpose:* Longer crank arms will create a larger moment and lead to more power production.
 - *Considerations:* Crank arm material, crank arm shape design, shear stress analysis, user compatibility.
 - *Plans:* Develop CAD models of crank arms, run stress analysis tests via CAD, implement best design.

Addition of Sprag Clutches

- *Purpose:* Sprag clutches could potentially increase the torque output of the drive train.
 - *Considerations:* Shaft size, RLT housing dimensions, shear force analysis.
 - *Plans:* Spec. out and obtain sprag clutches. Analyze shear force on the shaft with the added sprag clutches.



Concept Generation

➤ Systems

- Pedal Return Mechanism
- Crank Arm
- Pedal Travel Limiter



System 1: Pedal Return Mechanism

Concept 1: With Gears

➤ Pros

- Returns non-driven crank arm using gears
- Clips are not needed

➤ Cons

- Weighs more
- More complicated design
- Costs more to manufacture

Concept 2: Without gears

➤ Pros

- Costs less to manufacture
- Weighs less

➤ Cons

- Requires muscle memory to define pedal angular motion
- Requires clips or clipless pedals



System 2: Crank Arm

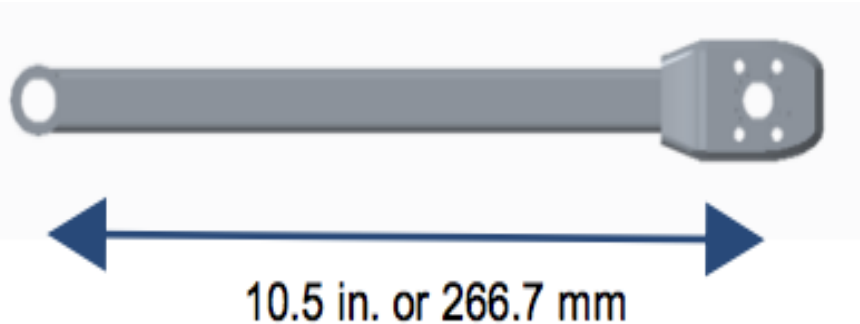
Concept 1: 10.5-inch linear

➤ Pros

- Easy to manufacture

➤ Cons

- Tabs are weaker



(a). 10.5-inch linear profile crank arm.

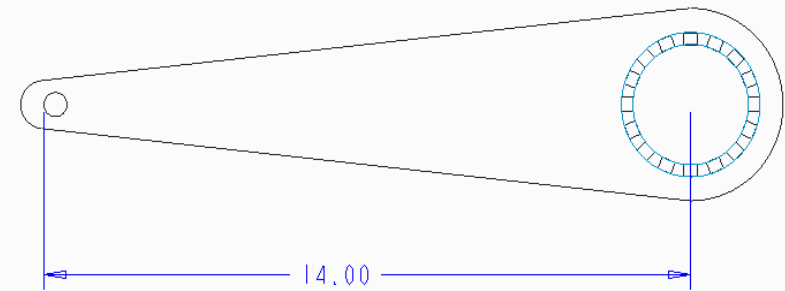
Concept 2: 14-inch tapered

➤ Pros

- Generates more torque
- Splines are stronger
- Minimizes weight

➤ Cons

- Difficult to manufacture



(b) 14-inch tapered profile crank arm.

Figure 4. Concepts of crank arms.



System 3: Pedal Travel Limiter

Concept 1: Protruding tabs

➤ Pros

- Can adjust easier to accommodate rider preference
- Easier to manufacture
- Seals internal

➤ Cons

- Weaker

Concept 2: Recessed housing

➤ Pros

- Stronger design

➤ Cons

- More difficult to adjust
- Difficult to add seal



Thank you!

Any Questions?



Exploded Model View

